

Welding Certificate

TÜVRh-EN1090-2.00856.2021.007

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Steinserv Steinmüller Serviceleistungen GmbH	
	Martin-Siebert-Strasse 11 51647 Gummersbach GERMANY	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC3 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding 135 - Metal active gas welding, partly mechanized 136 - MAG welding with flux cored electrode 138 - MAG welding with metal cored electrode 141 - TIG gas tungsten arc welding	
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Claus Schmidt, welding engineer	born on: 13.08.1969
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Sven Dyballa, welding specialist	born on: 16.01.1981
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	18.12.2014	
Period of validity	17.12.2024	
Remarks	-	
Place and date of issue	Köln, 07.12.2021 Engelmann/NW	 Dipl.-Ing. Makowka Head of certification body